# CENTRE FOR ENGINEERED COATINGS (CEC)

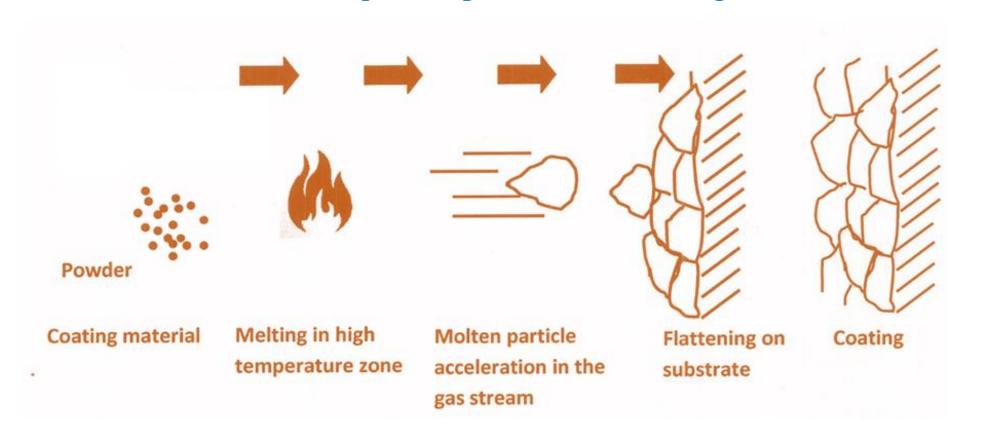
International Advanced Research Centre for Powder Metallurgy and new Materials (ARCI)

Hyderabad

"To provide a wide range of surface engineering solutions to private and public sector and transferring the state-of-art technologies to Indian Market"

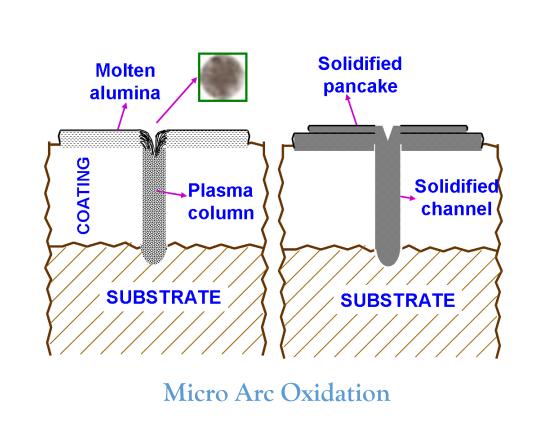
#### **MAJOR FACILITIES**

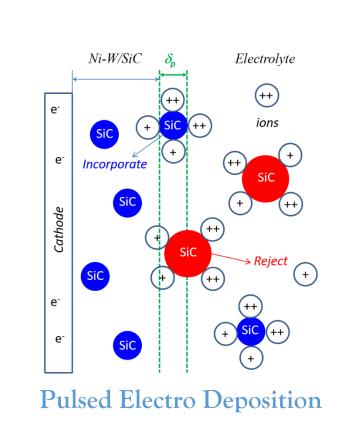
# **Thermal Spray techniques:**



- Cold Spray
- Detonation Spray (Mark I & II)
- Solution Precursor Plasma Spray
- Axial feed Plasma Spray
- High Velocity Air Fuel Spray

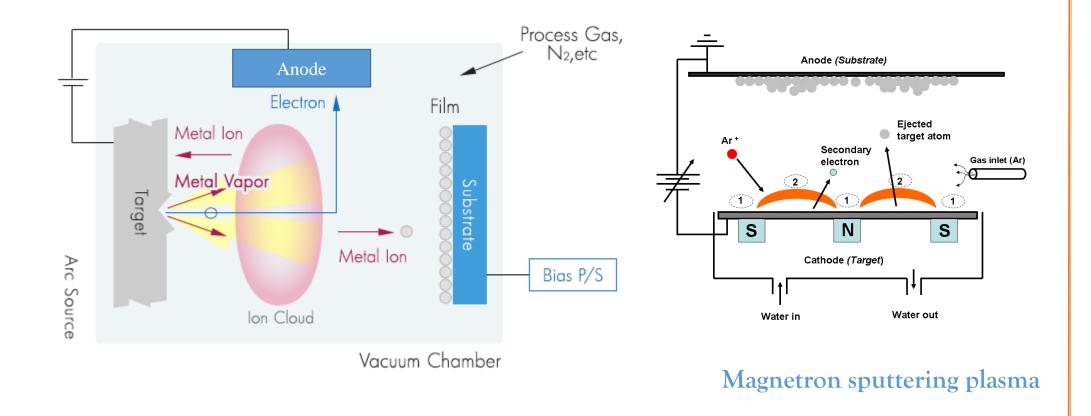
#### **Electrochemical methods:**





- Micro Arc Oxidation
- Pulsed Electro Deposition

# **Physical Vapor Deposition (PVD):**



- Electron Beam Evaporation
- Cathodic Arc
- Magnetron Sputtering

#### **Characterization Facilities:**

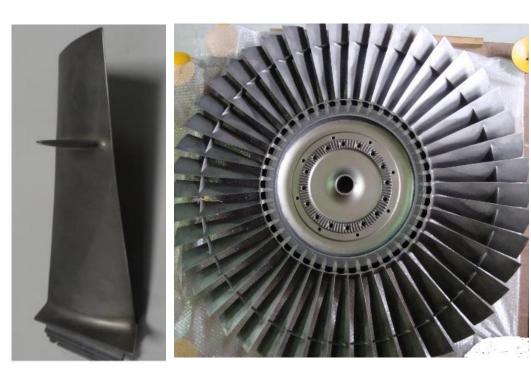
- Nanoindentation
- Scratch testing
- Micro Tensile testing
- Abrasion, Sliding & Erosion wear
- Thermal cycling
- 3D optical microscope
- Bending Fatigue
- Modelling & Simulation
- Mechanical profilometer
- Vacuum heat treatment
- Bond strength measurement
- Calo tester

#### **APPLICATION SPECTRA**

### Strategic sector:



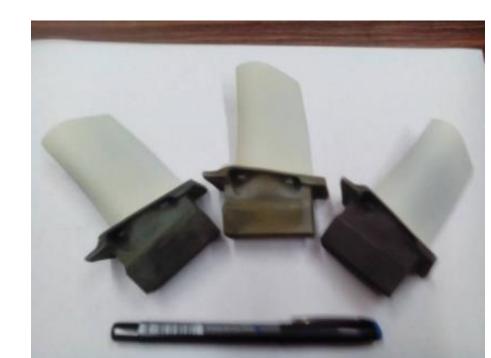




Refurbished compressor blades with WC-Co coating



Helicopter hinge pin



TBC coated turbine blades



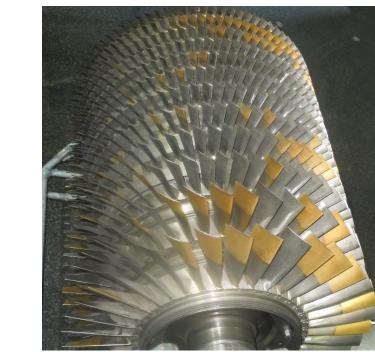
TBC coated HP turbine vane



MAO coated Missile Blade



Electro magnetic Railgun



TiN coated helicopter compressor Blades

#### **Civilian sector:**



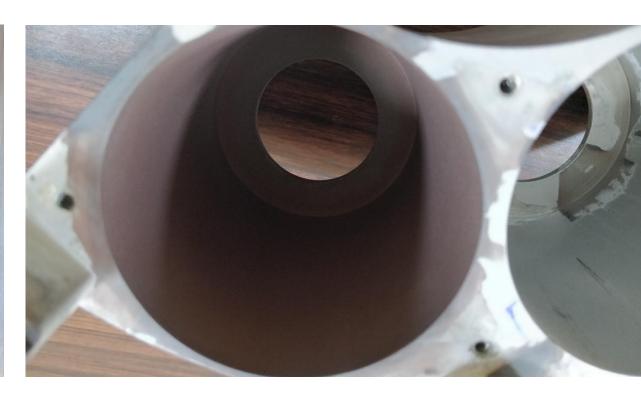
Wire passing pulleys



Stepper cone pulleys



MAO coated automotive piston



MAO coated housing



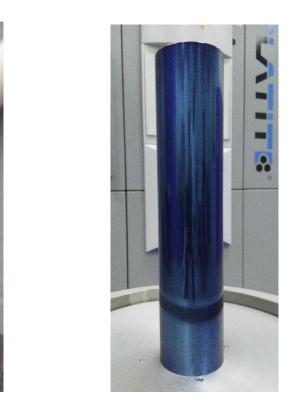
MAO coated pharmaceutical can



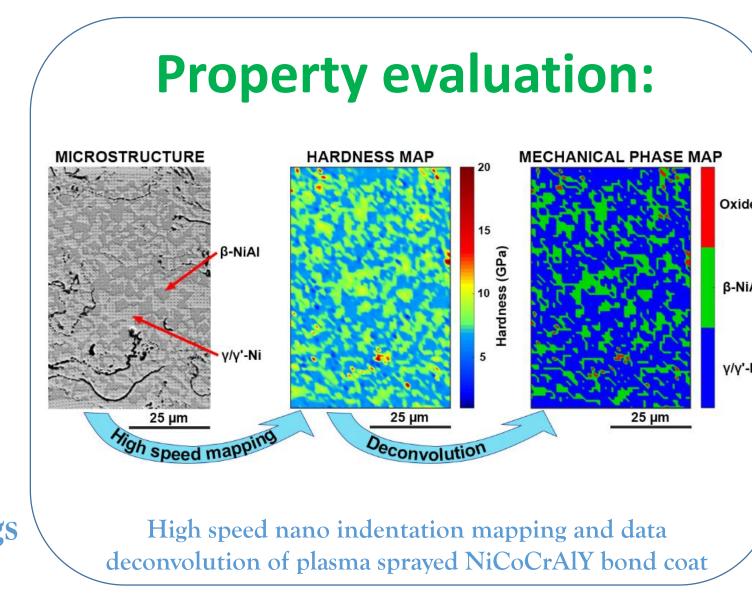
Wear resistant coatings for cutting tools



Cold sprayed 'Ag'



Solar selective coatings for solar thermal



# **Technologies Transferred:**

- Detonation Spray technology (Mark I)
- Micro Arc Oxidation
- Pulsed Electro Deposition
- Electro Spark Coating

## **Technologies ready for Transfer:**

- Detonation Spray technology (Mark II)
- Cold Spray
- Pulsed electro deposition

# **Key Patents:**

- An improved method for preparing nickel electrodeposite having predetermined hardness gradient (Indian: 285178)
- An improved gas dynamic cold sprayed device and method of coating a substrate (WO2018/154599AI)
- An improved solar selective multi-layer coating and a method of depositing the same (Indian: 303791)
- Process for continuous coating deposition and an apparatus for carrying out the process (US9365945)

For further Information: D. Srinivasa Rao, Group Head